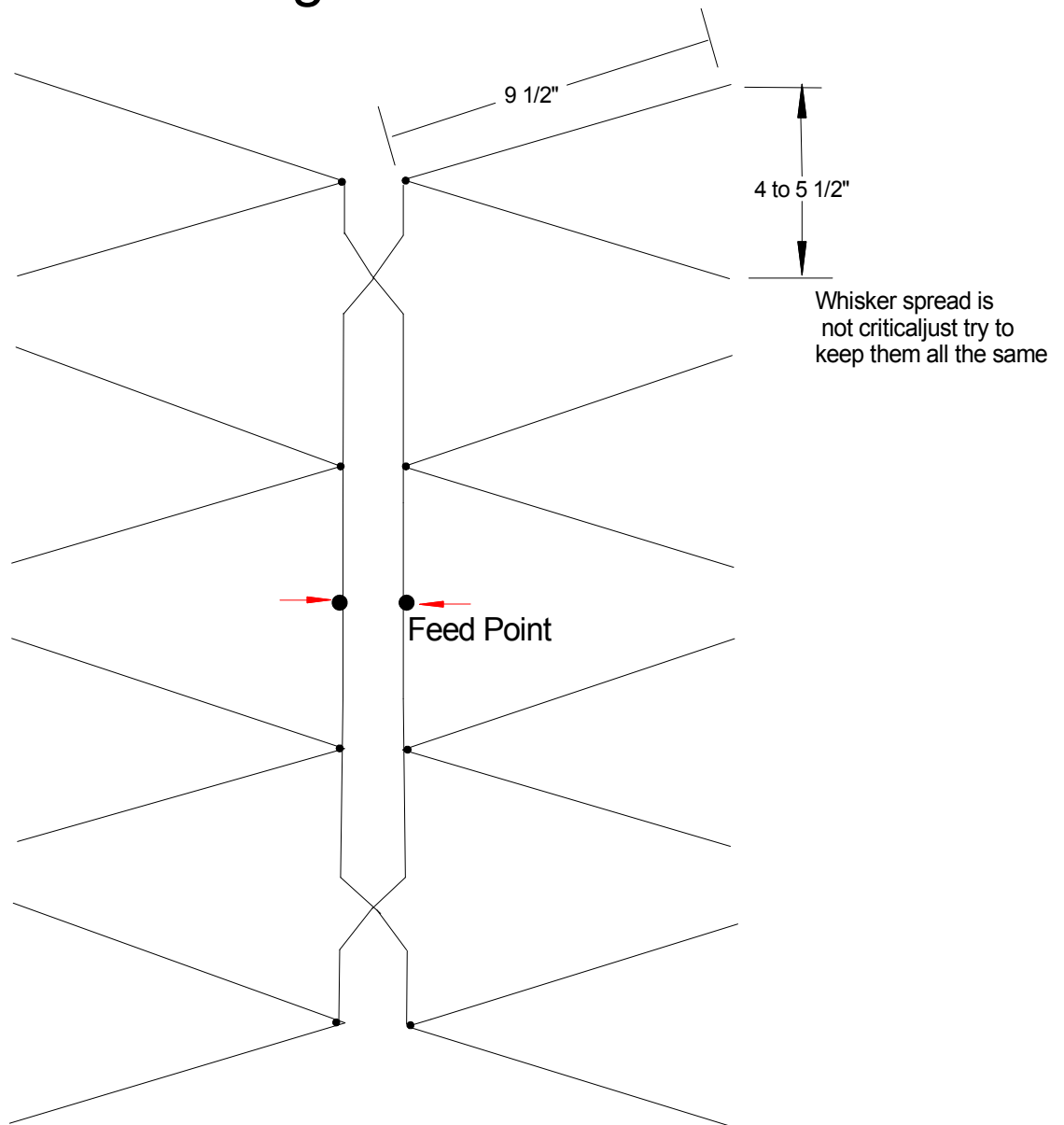


Drawing not to Scale



Most any metal will work for the elements. Try to use something near $\frac{1}{8}"$ diameter and make sure they are free of all coatings and oxidation where they connect to the phase line.

Cut wire for elements $19\frac{1}{2}"$ and bend in the middle so that there is at least $9\frac{1}{2}"$ on each side, trim to size. 8 Total are needed

See other page for phase line details